

MDR – How contract manufacturers can help medical device manufacturers ensure compliance with the new regulation



Summary

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- About Valtronic
- MDR – time frame, main changes & impacts on medical device OEMs
- MDR – the crucial role of contract manufacturers (CMs)
- What else can CMs do to help OEMs?
- More changes ahead?

Full Service Medical Device Contract Manufacturer

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Experience

35+ years



Medical Devices

>90% of our activity
ISO 13485 / FDA registered
Class I to III, incl. Active Implants



Expertise

Turnkey devices
Microelectronic assembly
Miniaturization



Full service

Design & Development
Industrialization & Manufacturing
Supply chain Management

VALTRONIC™

The Valtronic logo is displayed in a large, bold, green, sans-serif font. Above the logo, there is a thin green horizontal line that spans the width of the four columns above it, with vertical green lines separating the columns.

Key Figures

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1982

Creation



>350

Employees



3

Continents



+500

Medical devices

U.S.A.

Cleveland, Ohio

Design, Development, Industrialization
& Manufacturing
Complex System Builds
Full Supply Chain Services

Morocco

Casablanca

Electronic Manufacturing Services
Manual Assembly
Volume Manufacturing

Switzerland

Geneva Lake Region

Headquarters
Design, Development, Industrialization &
Manufacturing
Microtechnology Competence Center
Complex System Builds
Full Supply Chain Services

Dedication to highest quality medical devices

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Neuromodulation

Cochlear implants
DBS implants & probes



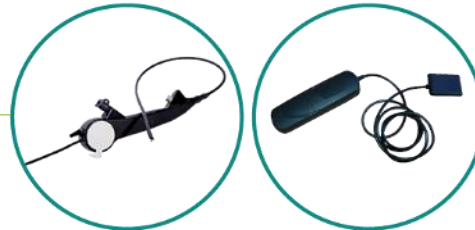
Drug Delivery

Glucometers & insulin pumps
Implantable morphine pumps



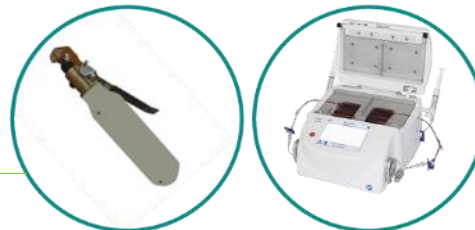
Imaging & Endoscopy

Disposable bronchoscopes
Dental X-Ray devices



Blood Processing, Urology & Renal

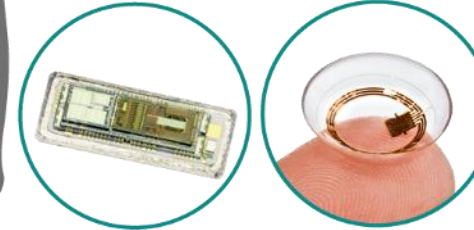
Tube sealers
Heater/cooling systems



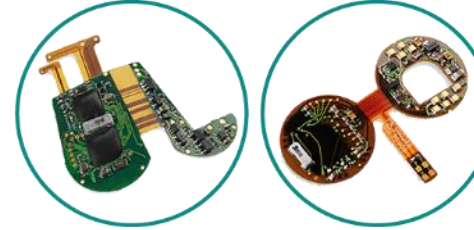
Selection of applications



Turnkey Devices



Miniaturization



Microelectronic Assembly

MDR - European Medical Device Regulation

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- Time frame:
 - Officially published on 5 May 2017 and came into effect on 25 May 2017.
 - Will replace the Medical Device Directive (MDD).
 - New rules will apply starting May 26, 2021 for MDR, and May 26, 2022 for IVDR .
- Objective:
 - Robust, transparent, predictable, and sustainable regulatory framework for a very high level of safety within the healthcare industry.

MDR



IVDR

MDR / Main changes

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- More products will be considered as Medical Devices, such as:
 - Colored contact lenses and cosmetic implants
 - Devices for “prediction and prognosis” of a disease
- Unique device identification (UDI)
 - European Databank on Medical Devices (Eudamed)
- Rigorous post-market oversight
 - Unannounced audits, along with product sample checks and product testing
- More rigorous clinical evidence for Class III and implantable medical devices
- Systematic clinical evaluation of Class IIa and Class IIb medical devices
- No “grandfathering” provisions
 - All currently approved devices must be recertified in accordance with the new requirement

Impact on OEMs & the European medical device market

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Product portfolio review

- Certification processes for new products
- Recertification of products already on the market



Longer time to market

- More devices will require certification
- Elevated clinical testing requirements
- Increased demand on notified bodies

Investment of time & money

- Thorough QMS
- Review and adaptation of documents & processes
- More technical files to support certification

Unannounced audits for critical suppliers

- Higher requirements on supplier selection and control

Contract manufacturers - Crucial for compliance

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- Supplier is “Critical” when involved in device design, manufacturing, inspection or testing
 - Often the case for electronic contract manufacturers
- Critical for your product certification, why?
 - Must be well prepared for unannounced audits:
 - Non-conformity will be raised against the manufacturer, not the supplier
 - Non-compliance, non-conformities will delay your production and certification
 - Risk to further increase time to market
 - Risk for your supply continuity

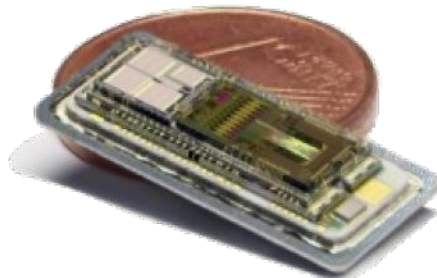
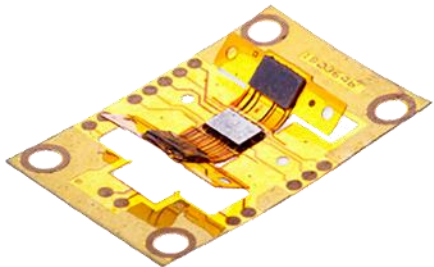


Contract manufacturers – Make the right choice

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- When choosing an electronic contract manufacturer, check for:
 - ISO 13485:2016 certification - Thorough QMS in place
 - Experience in various medical devices – Detailed technical documentation
 - Experience in active implants – Highest traceability
 - Quality culture - Medical devices of highest quality
 - Experience with customer & notified body audits
 - Team ready rapidly
 - Quick access to required documents
- Look for a contract manufacturer who will address both : regulatory and quality concerns



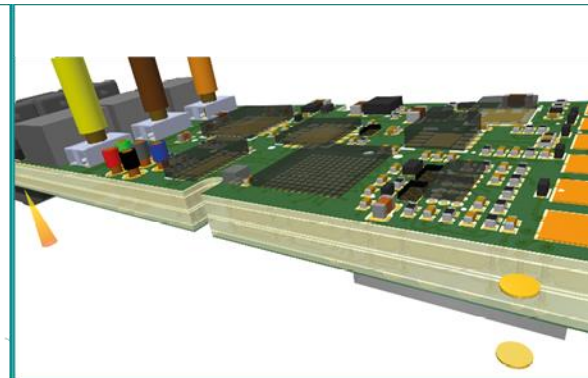
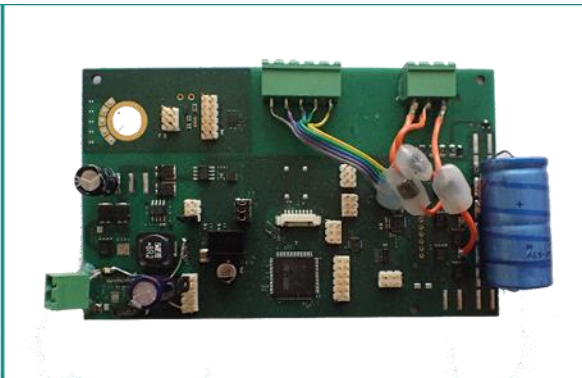
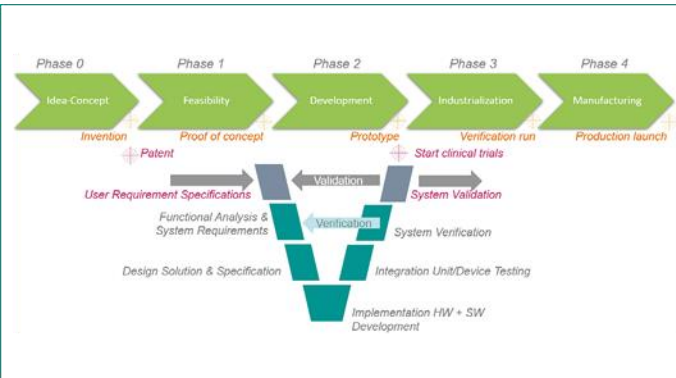
What else can your CM do for you?

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Optimize time to market with efficiency at every project step

- Design & Development with Manufacturing in mind (DFM)
 - Risks assessed together
 - BOMs elaborated with qualified suppliers
 - Manufacturing constraints taken into consideration to avoid iterations
 - Customized test strategy
 - Optimized flow for highest quality, and respect of cost and deadlines
 - Support in product adaptation to meet new MDR requirements



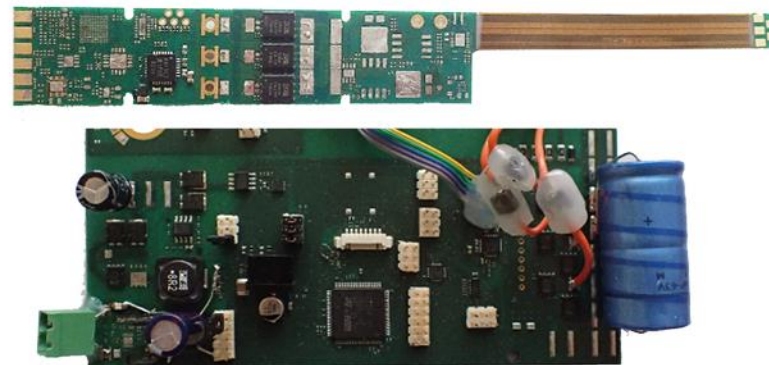
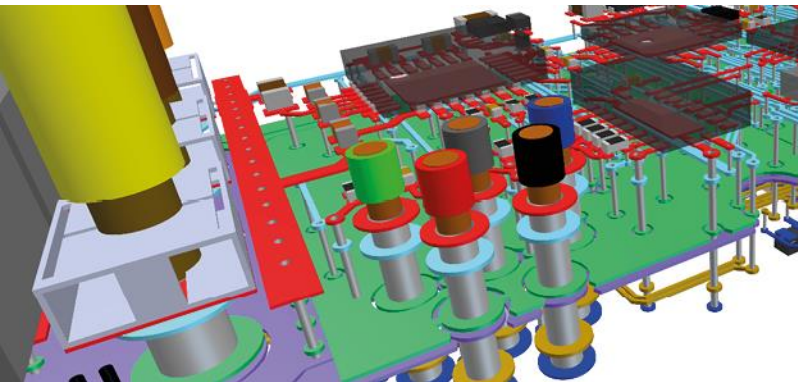
What else can your CM do for you?

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Optimize time to market with efficiency at every project step

- Prototypes as close as possible to final product
 - Early prototypes for critical functions testing
 - Fast pre-series prototyping matching product specifications
 - Prototypes realized on real production lines
 - Prototypes delivered with thorough documentation
 - Close to final product which allows for earlier start of clinical trials



What else can your CM do for you?

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Optimize time to market with efficiency at every project step

- Industrialization and Manufacturing
 - New Product Introduction (NPI) – Leave nothing to fate when taking on new projects
 - Processes & checklists to collect thorough product information
 - Open dialogue for identification of potential issues
 - Quick production ramp-up
 - For production transfers – Team sent to customer site to understand manufacturing steps



What else can your CM do for you?

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Optimize time to market with efficiency at every project step

- Full supply chain management
 - Sourcing already thought in engineering phase
 - Experience with large BOMs
 - Component life cycle analysis, Management of obsolescence & material shortage
 - Cost saving initiatives

SAP/MRP

Kan-Ban Methodology

QMS supplier approval

DMSMS and obsolescence management process



Medical device market – Ready for the changes ahead?

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- MDR in May 2021 / IVDR in May 2022
- FDA is considering ISO 13485 to replace FDA Quality System Regulations (QSR)
 - So choosing an ISO 13485 certified contract manufacturer can be an asset to enter the US market
- New regulations are challenging but :
 - Safer products for patients
 - Opportunity for OEMs to gain competitive advantage on the medical device market



MDR



To resume – Choose the right Contract Manufacturer

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Choose a partner who makes quality a priority and addresses both regulatory and quality concerns

- ISO 13485:2016 certified
- FDA registered
- MDSAP (Medical Device Single Audit Program) ready
- Long experience with medical devices
- Ready for unannounced notified body inspections
- Full-service provider
- Offering support at any stage of your project



We are ready for the changes ahead

- Understanding of the medical device business
- Anticipation of our customers' needs
- One stop shop
- Highest quality
- Full product traceability

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